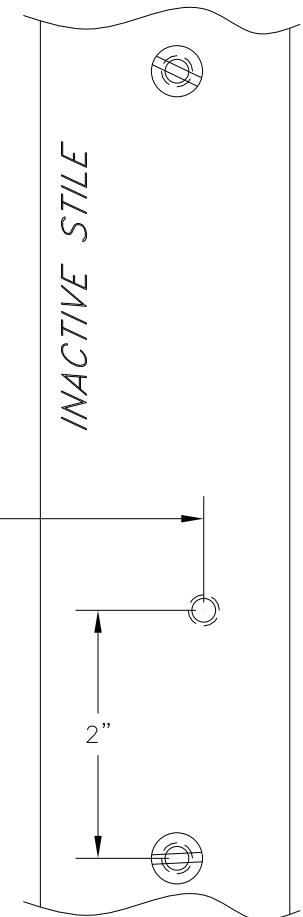
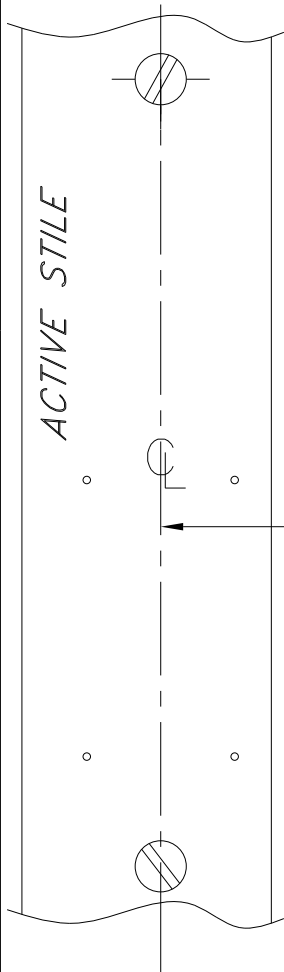


RETRO-FIT INSTALLATION GUIDE 1085/2085/2085/2086 TO 1285

1. REMOVE PANIC DEVICE TO BE RETRO-FITTED.
- ② **ON ACTIVE STILE** APPLY TEMPLATE NO. 10-964 ONTO SHOULDER STUDS, MARK DRILL AND TAP (DEPENDING ON HAND RHRB OR LHRB) A NEW SET OF HOLES.
- ③ **REMOVE SHOULDER STUD(S) ONE AT A TIME FOLLOWED BY INSTALLMENT OF 1/4-20 OVAL HD. MS AND FINISH WASHER (TOP), REPEAT FOR BOTTOM STUD.**
- ④ **ON INCTIVE STILE** REMOVE (2) SHOULDER STUDS THEN MARK A HORIZONTAL LINE FROM LOWER TAP CENTERLINE 2" UP AS SHOWN BELOW.
- 5 PRESS FIT (2) PLASTIC PLUGS PROVIDED.
6. FROM VERTICAL CENTERLINE OF SHOULDER STUD ON INACTIVE STILE, DRILL AND TAP 1/4-20 TO SUIT 1/4-20 ROUND HD. MS PER TABLE ("L" DIMENSION)



LHRB(SHOWN)

DOOR	"L"
3/0	32-29/32(836)
3/6	38-29/32(988)
4/0	44-29/32(1141)

FILE NO.	
NEXT ASSY.	
QTY. USED	1

B 02/25/02 RE-WRITE INSTRUCTION #3		ECN1552	RM
DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMAL DIMENSIONS .XX ± .010 DECIMAL DIMENSIONS .XXX ± .005 ANGULAR ± ° FRACTIONAL ± 1/64		APPROVALS APPROVED CHECKED DRAWN R.M. 12/8/99	DATE SCALE FULL
MATERIAL		3447 UNION PACIFIC AVE. LOS ANGELES, CALIF. 90023	
FINISH		SHEET 1 OF 1 SHEETS DWG. NO. 10-975 REV. B	
HEAT TREAT		RETROFIT INST. INSTR. GUIDE 1085/2085/2086 TO 1285	

