


PISTON MUST BE ASSEMBLED  
AS PER SKETCH  
(WITH CUT-OUTS FACING  
EACH OTHER).

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMAL DIMENSIONS .XX ± .010 DECIMAL DIMENSIONS .XXX ± .005 ANGULAR ± ° FRACTIONAL ± 1/64		APPROVALS APPROVED CHECKED DRAWN R.M. 06/06/00 SCALE FULL	DATE      	 3447 UNION PACIFIC AVE. LOS ANGELES, CALIF. 90023
FILE NO. NEXT ASSY. 20-111M-XX SER. QTY. USED 1	MATERIAL FINISH HEAT TREAT	PISTON ORIENTATION VIEW		